# **336D2**Hydraulic Excavator





Engine			Weights		
Engine Model	Cat® C9		Operating Weight – Standard Undercarriage	34 489 kg	76,035 lb
Engine Power (ISO 14396)	209 kW	280 hp	Operating Weight – Long Undercarriage	37 086 kg	81,761 lb
Net Power (SAE J1349/ISO 9249)	200 kW	268 hp			

#### **336D2 Differentiating Features**

## **Engine and Hydraulics**

A powerful Cat C9 engine that meets U.S. EPA Tier 2, EU Stage II regulations, and China Tier 2 emission regulations combined with a highly efficient hydraulic system deliver excellent performance with low fuel consumption. In fact, the 336D2 uses up to 8 percent less fuel than its predecessor moving the same amount of material.

#### **Structures**

Caterpillar design and manufacturing techniques assure you get outstanding durability and service life in the toughest applications.

#### **Operator Station**

The spacious cab features excellent visibility and easy-to-access switches. The monitor features a full-color graphical display that is easy to see and use. Overall, the new cab provides you with a comfortable working environment for maximum production and efficiency.

#### **Reduced Service and Maintenance Cost**

Routine service and maintenance can be completed quickly and easily to help you reduce ownership costs. Convenient access points, extended service intervals, and advanced filtration help keep downtime to a minimum.

#### **Complete Customer Support**

Your Cat dealer offers a wide range of services that can be set up under a customer support agreement when you purchase your equipment.

#### **Cat 336D2 Total Solutions**

Caterpillar and its extensive dealer network offer a wide variety of solutions designed to meet the unique needs of your business.

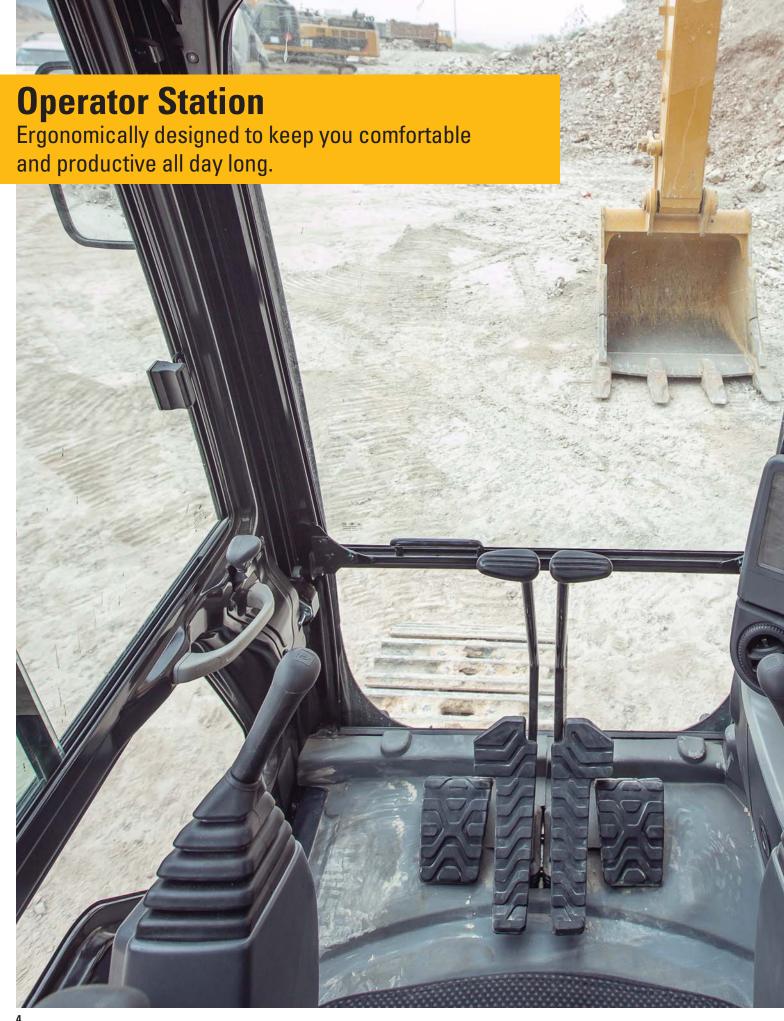
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The 336D2 incorporates innovations to improve your job site efficiency through low owning and operating costs, excellent performance, and high versatility.





#### **Cab Structure and Mounts**

The cab shell is attached to the frame with viscous rubber mounts, which dampen vibrations and sound levels while enhancing your comfort. Thick steel tubing along the bottom perimeter improves the cab's resistance to fatigue and vibration.

#### Seat

The suspension seat provides a variety of adjustments to accommodate a wide range of operators. The seat includes a reclining back, upper and lower seat slide adjustments, and height and tilt adjustments to meet your needs for comfort and productivity.

## **Joystick Control and Console**

Low-effort pilot-operated joystick controls are designed to match your natural wrist and arm position for maximum comfort and minimum fatigue. The right and left joystick console can be adjusted to meet your individual preferences, improving overall comfort and productivity during the course of a long work day.

#### **Climate Control**

Positive filtered ventilation with a pressurized cab is standard. Fresh air or re-circulated air can be selected with a switch on the left console.

# **Windows and Wipers**

All glass is affixed directly to the cab to maximize visibility, eliminating window frames. The upper front windshield opens, closes, and stores on the roof above the operator with a one-touch action release system. Pillar-mounted wipers increase your viewing area and offer continuous and intermittent modes.



#### **Monitor**

The full-color LCD monitor can be adjusted to minimize glare, and it has the capability of displaying information in 28 languages to meet the needs of today's diverse work force.



#### **Emission Standards**

The Cat C9 engine has been designed to meet U.S. EPA Tier 2, EU Stage II, and China Tier 2 emission standards. The engine incorporates proven robust components and precision manufacturing you can count on for reliable and efficient operation.

## **Filtration System**

The C9 engine features an improved filtration system to ensure reliability even with less-than-quality fuel. Service intervals have been extended and the number of filters reduced to maximize your profit potential.

## **Automatic Engine Speed Control**

Automatic engine speed control is activated during no-load or light-load conditions to reduce engine speed – all to help minimize fuel consumption.

## **Low Sound and Vibration**

The Cat C9 engine is built to run quietly with limited vibration, which contributes to improving your comfort.



# **Hydraulic System**

Hydraulic system pressure from the two-pump system delivers terrific digging performance and productivity. The hydraulic system and component locations have been designed to provide a high level of system efficiency. The main pumps, control valves, and hydraulic tank are located close together to allow for shorter tubes and lines between components, reducing friction loss and pressure drops.

#### **Pilot System**

An independent pilot pump enables smooth, precise control for the front linkage, swing, and travel operations.

# **Hydraulic Cross-Sensing System**

The hydraulic cross-sensing system utilizes each of two hydraulic pumps to 100 percent of engine power under all operating conditions. This improves productivity with faster implement speeds and quicker, stronger pivot turns.

## **Auxiliary Hydraulic Valve**

Control circuits are available as attachments to improve versatility. They allow operation of high- and medium-pressure tools such as shears, grapples, hammers, pulverizers, multiprocessors, and vibratory plate compactors.

# Boom and Stick Regeneration Circuit

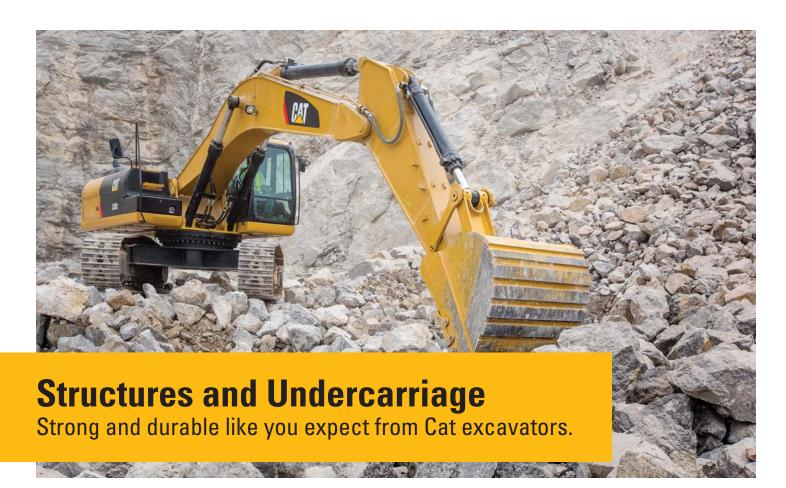
Boom and stick regeneration circuits save energy during boom-down and stick-in operation to increase efficiency and reduce cycle times and pressure loss for higher productivity, lower operating costs, and increased fuel efficiency.

## **Hydraulic Cylinder Snubbers**

Snubbers are located at the rod end of the boom cylinders and both ends of the stick cylinders to cushion shocks while reducing sound levels and extending component life.

## **Hydraulic Activation Control Lever**

With the hydraulic activation lever in the neutral position, all front linkage, swing, and travel functions are isolated.



## **Main Frame**

The rugged main frame is built to perform in the toughest applications. The X-shaped, box-section carbody provides excellent resistance to torsional bending, and press-formed, robot-welded track roller frames provide exceptional strength and durability.

# **Rollers and Idlers**

Sealed and lubricated track rollers, carrier rollers, and idlers provide excellent service life to keep your machine in the field and working longer.

## **Standard Undercarriage**

Standard undercarriage is well suited for applications that require frequent machine repositioning; it's also a good choice for restricted work spaces or uneven rocky terrain.

# **Long Undercarriage**

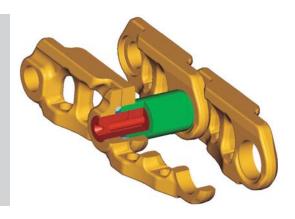
Wide and sturdy long undercarriage offers an excellent platform for applications that require maximum stability and lift capacity.

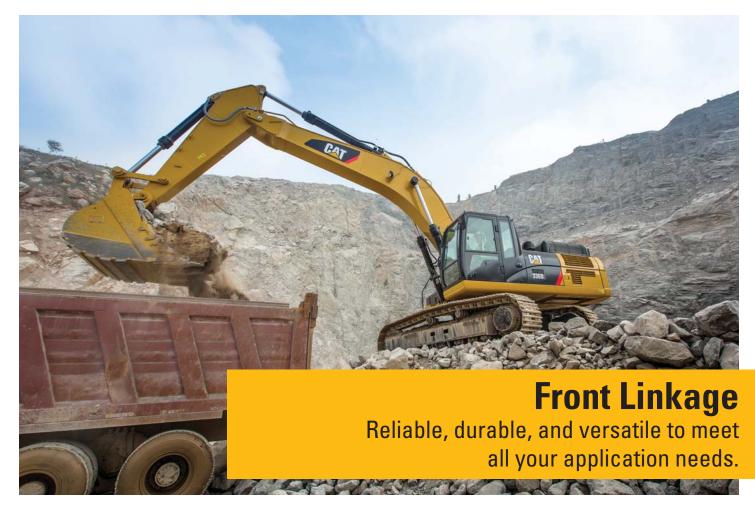
## **Counterweights**

A 6.0 mt (6.6 t) weight works well in applications that require heavy lifting. It's bolted directly to the main frame for extra rigidity.

# **Undercarriage**

Durable Cat undercarriage absorbs stress and provides excellent stability. The 336D2 comes standard with grease lubricated tracks. The track links are assembled and sealed with grease to decrease internal bushing wear, reduce travel noise and extend service life lowering operating costs.





# **Heavy-Duty Reach Front Linkage**

The heavy-duty (HD) reach front linkage is built to work in a variety of tough, demanding applications like loading rock or hammering concrete. The 6.5 m (21'4") HD boom is made of high-tensile-strength steel using a large box-section design with interior baffle plates and an additional bottom guard for long life and durability.

There are three HD stick options available to meet all your application requirements:

- The 3.9 m (12'10") stick is a great choice when you need additional working range like truck loading and deep trenching.
- The 3.2 m (10'6") stick is a versatile option that will meet the needs for most of your construction applications.
- The 2.8 m (9'2") stick is best used when you are working primarily in truck loading applications to maximize your breakout force and increase your bucket fill factor.

#### **Mass Excavation Front Linkage**

The mass excavation (ME) front linkage is designed to maximize machine performance through superior digging forces and a larger bucket capacity. The 6.18 m (20'3") mass excavation boom is reinforced with a large cross section and internal baffle plates for long life and durability.

The ME reach boom has two stick options to meet your demanding applications:

- The 2.55 m (8'4") stick is designed for large, high-volume earthmoving work.
- The 2.15 m (7'1") stick is best when you primarily use high-capacity buckets in truck loading applications to maximize your breakout force and increase your bucket fill factor.

# **Service and Maintenance**

Simplified design to save you time and money.

#### **Ground-Level Service**

The design and layout of the 336D2 was made with the service technician in mind. Most service locations are easily accessible at ground level to allow service and maintenance to get completed quickly and efficiently.

## **Air Filter Compartment**

The air filter features a double-element construction for superior cleaning efficiency. When the air filter plugs, a warning is displayed on the cab monitor. Maintenance-free batteries are standard along with a battery disconnect switch.

## **Greasing Points**

A concentrated remote greasing block on the boom allows greasing of hard-toreach locations on the boom and stick.

#### **Fan Guard**

The engine radiator fan is enclosed by a steel guard that provides maximum protection when carrying out routine service and maintenance.



# **Anti-Skid Plating**

Anti-skid plating covers the entire upper structure and storage box to prevent slipping during maintenance. Safety is further enhanced with the addition of countersunk bolts to reduce trip hazards.

# **Diagnostics and Monitoring**

Standard hydraulic test ports enable a service technician to evaluate the hydraulic system, engine oil, and coolant quickly and easily for more efficient maintenance.

# **Pump Compartment**

A service door on the right side of the upper structure allows ground-level access to the hydraulic pumps, hydraulic filters, engine oil filter, and fuel filters.

# **Radiator Compartment**

The left rear service door allows easy access to the engine radiator, hydraulic oil cooler, air-to-air aftercooler, and AC condenser. A reserve tank and drain cock are attached to the radiator for ground-level maintenance.





# **Product Support**

Cat dealers utilize a worldwide computer network to find in-stock parts to minimize machine downtime. You can also save money with our line of remanufactured components.

#### **Machine Selection**

Your Cat dealers can provide specific recommendations with detailed comparisons of the Cat machines you are considering before you buy. This ensures you get the right size machine and appropriate work tools to meet all of your application needs.

#### **Maintenance Services**

Repair option programs guarantee the cost of repairs up front. Condition monitoring services and diagnostic programs such as scheduled oil sampling, coolant sampling, and technical analysis help you avoid unscheduled repairs.

#### **Customer Support Agreements**

Cat dealers offer a variety of product support agreements that can be tailored to meet your specific needs. These plans can cover the entire machine – including attachments – to help protect your investment.

#### Replacement

Repair, rebuild, or replace? Your Cat dealers can help you evaluate the costs involved so you can make the right choice.

# **Work Tools**

Dig, hammer, rip, and cut with confidence.











# **Versatility and Performance**

Each Cat work tool is designed to optimize the versatility and performance of your machine. An extensive range of buckets, compactors, grapples, multi-processors, rippers, crushers, pulverizers, hammers, and shears is available for your 336D2.

#### **Buckets and GET**

Cat buckets and Cat Ground Engaging Tools (GET) are designed and matched to the machine to ensure optimal performance and fuel efficiency.

# **Utility Buckets (UD)**

UD buckets are for digging in low-impact, low-abrasive material such as dirt, loam, and clay.

# **General-Duty Buckets (GD)**

GD buckets are for digging in low-impact, moderately abrasive materials such as dirt, loam, gravel, and clay.

#### **Heavy-Duty Buckets (HD)**

HD buckets are a good starting point when application conditions vary – especially when conditions include mixed dirt, clay, sand, and gravel.

## **Severe-Duty Buckets (SD)**

SD buckets are best suited to highly abrasive materials like shot rock, sand stone, and granite.

## **Extreme-Duty Buckets (XD)**

XD buckets are for extremely abrasive materials like high-quartzite granite.

- 1) Utility Buckets (UD)
- 2) General-Duty Buckets (GD)
- 3) Heavy-Duty Buckets (HD)
- 4) Severe-Duty Buckets (SD)
- 5) Extreme-Duty Buckets (XD)

## **Couplers**

Quick couplers allow one person to change work tools in seconds for maximum performance and flexibility on a job site.

One machine can move rapidly from task to task, and a fleet of similarly equipped machines can share a common work tool inventory.

# Center-Lock™ Pin Grabber Coupler

Center-Lock is a pin grabber coupler and features a patent-pending locking system. A highly visible secondary lock clearly shows the operator when the coupler is engaged or disengaged from the bucket or work tool.

#### **E Series Hammers**

E Series hammers bring together customer expectations for performance, quality, and serviceability along with Caterpillar manufacturing expertise. They are also quiet — a significant benefit in urban and noise-restricted work areas.

# Rippers

Constructed from high-strength steels and built to last, Cat rippers endure in the toughest conditions. The box-section structure is reinforced for maximum rigidity, transmitting the full machine power to the material being ripped. Rippers feature a replaceable wear tip, and most models also come equipped with a replaceable shank protector.

# **Grapples**

Cat grapples make Cat excavators the ideal machine for handling loose material, sorting trash, and demolition site cleanup. An array of styles and sizes is available to match excavators to the task at hand.

#### **Multi-Processors**

Multi-processors do the work of many types of demolition tools by use of interchangeable jaw sets. Changing jaws allows a single unit to crush, pulverize, and perform a variety of specialized tasks such as cutting steel rebar and tanks.

#### **Shears**

Cat shears are designed to take full advantage of the hydraulic flows and pressures produced by Cat excavators – all to enhance productivity without compromising safety or causing premature wear of the shear or carrier.

#### **Pulverizers**

Mechanical pulverizers are cost-effective tools for recycling demolished concrete debris. The bucket cylinder on the excavator powers the pulverizer, eliminating the need for a dedicated cylinder, associated hydraulics, and additional installation cost.

## Compactors

Cat compactors make job site compaction quick, efficient, and cost effective.

#### **Crushers**

The hydraulic concrete crusher is well suited for demolition in residential areas. The tool combines several demolition operations in one piece of equipment:

- Breaking out concrete from fixed structures
- Pulverizing concrete
- Cutting reinforcement rods and small steel profiles







Engine		
Engine Model	Cat C9	
Engine Power (ISO 14396)	209 kW	280 hp
Net Power (SAE J1349/ISO 9249)	200 kW	268 hp
Bore	112 mm	4.41 in
Stroke	149 mm	5.87 in
Displacement	8.8 L	537 in <sup>3</sup>

- The Cat C9 meets exhaust emissions equivalent to U.S. EPA Tier 2, EU Stage II, and China Tier 2 emission regulations.
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air cleaner, muffler, and alternator.
- The field-proven C9 engine can work efficiently at altitudes up to 2300 m (7,546 ft).

Weights		
Operating Weight		
Standard Undercarriage*	34 489 kg	76,035 lb
Long Undercarriage**	37 086 kg	81,761 lb

- \*Standard undercarriage, 2.8 m (9'2") reach stick, 600 mm (24 in) shoes, 6.0 mt (6.6 t) counterweight.
- \*\*Long undercarriage, 2.55 m (8'4") mass stick, 800 mm (32 in) shoes, 6.0 mt (6.6 t) counterweight.

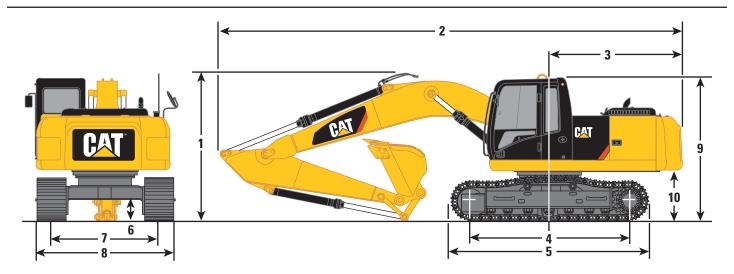
Swing Mechanism	
Swing Speed	8.98 rpm
Swing Torque	108.6 kN·m 80,142 lbf-ft

Drive		
Maximum Travel Speed	4.85 km/h	3.0 mph
Maximum Drawbar Pull	300.5 kN	67,555 lbf
Hydraulic System		
Main System – Maximum Flow (each)	265 L/min	70 gal
Swing System – Maximum Flow	265 L/min	70 gal
Maximum Pressure – Equipment	35 000 kPa	5,076 psi
Maximum Pressure – Travel	35 000 kPa	5,076 psi
Maximum Pressure – Swing	29 000 kPa	4,061 psi
Pilot System – Maximum Flow	40 L/min	10.6 gal/min
Pilot System – Maximum Pressure	4000 kPa	580.2 psi
Boom Cylinder – Bore	150 mm	5.9 in
Boom Cylinder – Stroke	1440 mm	56.7 in
Stick Cylinder – Bore	170 mm	6.7 in
Stick Cylinder – Stroke	1738 mm	68.4 in
Bucket Cylinder – Bore	150 mm	5.9 in
Bucket Cylinder – Stroke	1151 mm	45.3

<b>Service Refill Capacities</b>		
Fuel Tank Capacity	620 L	163.79 gal
Cooling System	40 L	10.57 gal
Engine Oil	40 L	10.57 gal
Swing Drive	19 L	5.02 gal
Final Drive (each)	8 L	2.11 gal
Hydraulic System (including tank)	410 L	108.31 gal
Hydraulic Tank	175 L	46.2 gal

# **Dimensions**

All dimensions are approximate.



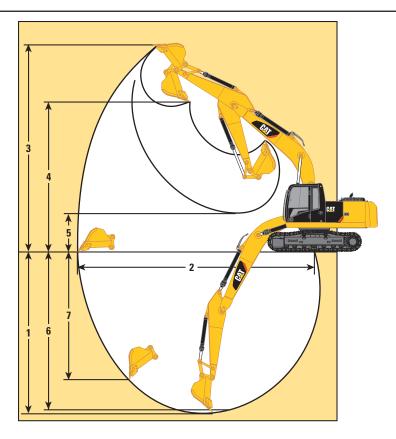
Boom Options		Reach Boom 6.50 m (21'4")		Mass 6.18 m	
Stick Options	R3.9DB (12'10")	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")
1 Shipping Height*	3700 mm (12'2")	3340 mm (11'0")	3570 mm (11'9")	3650 mm (12'0")	3680 mm (12'1")
2 Shipping Length	11 200 mm (36'9")	11 150 mm (36'7")	11 210 mm (36'9")	10 910 mm (35'10")	11 200 mm (36'9")
3 Tail Swing Radius	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")	3500 mm (11'6")
4 Length to Center of Rollers					
Standard Undercarriage	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")	3610 mm (11'10")
Long Undercarriage	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")	4040 mm (13'3")
5 Track Length					
Standard Undercarriage	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")	4590 mm (15'1")
Long Undercarriage	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")	5020 mm (16'6")
6 Ground Clearance**	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")	450 mm (1'6")
7 Track Gauge					
Standard Undercarriage	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")
Long Undercarriage	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")	2590 mm (8'6")
8 Transport Width – Long/Standard U	Undercarriage				
600 mm (24 in) Shoes	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")	3190 mm (10'6")
700 mm (28 in) Shoes	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")	3290 mm (10'10")
800 mm (32 in) Shoes	3390 mm (11'2")	3390 mm (11'2")	3390 mm (11'2")	3390 mm (11'2")	3390 mm (11'2")
<b>9</b> Cab Height*	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")	3140 mm (10'4")
10 Counterweight Clearance**	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")	1220 mm (4'0")

<sup>\*</sup>Including shoe lug height.

<sup>\*\*</sup>Without shoe lug height.

# **Working Ranges**

All dimensions are approximate.



Boom Options	Reach Boom 6.50 m (21'4")			Mass Boom 6.18 m (20'3")		
Stick Options	R3.9DB (12'10")	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1")	
1 Maximum Digging Depth	8090 mm	7390 mm	6990 mm	6570 mm	6170 mm	
	(26'7")	(24'3")	(22'11")	(21'9")	(20'3")	
2 Maximum Reach at Ground Level	11 640 mm	10 920 mm	10 620 mm	10 180 mm	9760 mm	
	(38'2")	(35'10")	(34'10")	(33'5")	(32'0")	
3 Maximum Cutting Height	10 710 mm	10 240 mm	10 300 mm	10 070 mm	9740 mm	
	(35'2")	(33'7")	(33'10")	(33'1")	(32'0")	
4 Maximum Loading Height	7640 mm	7200 mm	7200 mm	6690 mm	6410 mm	
	(25'1")	(23'8")	(23'8")	(21'11")	(21'0")	
5 Minimum Loading Height	2010 mm	2710 mm	3110 mm	3000 mm	3400 mm	
	(6'7")	(8'11")	(10'2")	(9'10")	(11'2")	
<b>6</b> Maximum Depth Cut for 2440 mm (8'0") Level Bottom	7960 mm	7230 mm	6820 mm	6400 mm	5970 mm	
	(26'1")	(23'9")	(22'5")	(21'0")	(19'7")	
7 Maximum Vertical Wall Digging Depth	6700 mm	5830 mm	5770 mm	5340 mm	4710 mm	
	(22'0")	(19'2")	(18'11")	(17'6")	(15'5")	

# **Major Component Weights**

$Base\ Machine-6.0\ mt/6.6\ t\ counterweight\ (with\ counterweight\ and\ without\ front\ life and\ life\ life and\ life\ $	inkage)
Standard Undercarriage – 600 mm (24 in) Shoes	26 753 kg (58,980 lb)
Long Undercarriage – 700 mm (28 in) Shoes	27 987 kg (61,701 lb)
Counterweight	
Standard Counterweight	6018 kg (13,267 lb)
Two Boom Cylinders	668 kg (1,473 lb)
Boom (includes lines, pins, and stick cylinder)	
Reach Boom – 6.50 m (21'4")	3526 kg (7,773 lb)
Mass Boom – 6.18 m (20'3")	3294 kg (7,262 lb)
Stick (includes lines, pins, linkage, and bucket cylinder)	
R3.9DB (12'10")	2089 kg (4,605 lb)
R3.2DB (10'6")	2015 kg (4,442 lb)
R2.8DB (9'2")	1907 kg (4,204 lb)
M2.55TB (8'4")	2024 kg (4,462 lb)
M2.15TB (7'1")	1949 kg (4,296 lb)
Track Shoe (Long/per one track)	
600 mm (24 in) Triple Grouser Shoes	2033 kg (4,482 lb)
700 mm (28 in) Triple Grouser Shoes	2196 kg (4,841 lb)
800 mm (32 in) Triple Grouser Shoes	2538 kg (5,595 lb)
Track Shoe (Standard/per one track)	
600 mm (24 in) Triple Grouser Shoes	1867 kg (4,116 lb)
700 mm (28 in) Triple Grouser Shoes	2016 kg (4,445 lb)
800 mm (32 in) Triple Grouser Shoes	2330 kg (5,137 lb)

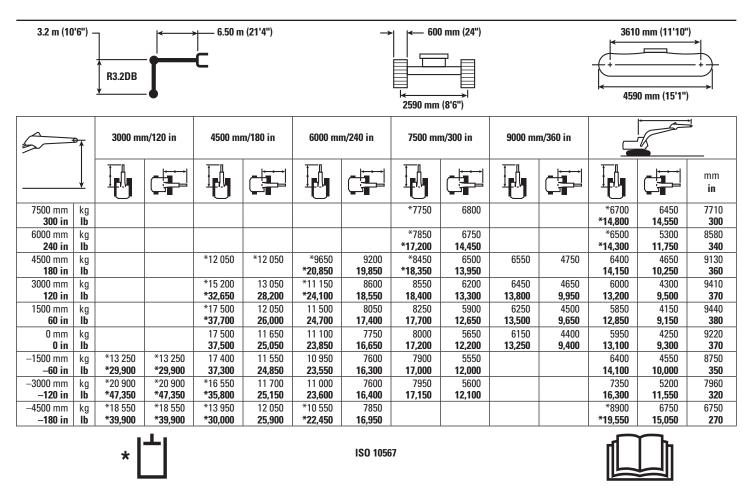
# **Operating Weights and Ground Pressures**

		336D2 Stand	dard Undercarriage	e – Counterweigh	t 6.0 mt (6.6 t)	
		mm (24 in) Grouser Shoes Tri		700 mm (28 in) Triple Grouser Shoes		(32 in) Iser Shoes
HD Reach Boom – 6.50 m (21'4")						
R3.9DB (12'10")	34 671 kg	71.7 kPa	34 969 kg	62.0 kPa	35 597 kg	55.2 kPa
	(76,436 lb)	(10.4 psi)	(77,093 lb)	(8.99 psi)	(78,478 lb)	(8.01 psi)
R3.2DB (10'6")	34 597 kg	71.5 kPa	34 895 kg	61.9 kPa	35 523 kg	55.1 kPa
	(76,273 lb)	(10.37 psi)	(76,930 lb)	(8.98 psi)	(78,315 lb)	(8.0 psi)
R2.8DB (9'2")	34 489 kg	71.3 kPa	34 787 kg	61.7 kPa	35 415 kg	54.9 kPa
	(76,035 lb)	(10.34 psi)	(76,692 lb)	(8.95 psi)	(78,077 lb)	(7.96 psi
Mass Boom – 6.18 m (20'3")						
M2.55TB (8'4")	35 168 kg	72.7 kPa	35 466 kg	62.9 kPa	36 094 kg	56.0 kPa
	(77,532 lb)	(10.54 psi)	(78,189 lb)	(9.12 psi)	(79,574 lb)	(8.12 psi
M2.15TB (7'1")	35 093 kg	72.6 kPa	35 391 kg	62.7 kPa	36 019 kg	55.9 kPa
	(77,367 lb)	(10.53 psi)	(78,024 lb)	(9.09 psi)	(79,408 lb)	(8.11 psi
		336D2 Loi	ng Undercarriage –	- Counterweight 6	.0 mt (6.6 t)	
		600 mm (24 in) Triple Grouser Shoes		700 mm (28 in) Triple Grouser Shoes		(32 in) Iser Shoes
HD Reach Boom – 6.50 m (21'4")						
R3.9DB (12'10")	35 579 kg	66.3 kPa	35 905 kg	57.3 kPa	36 589 kg	51.1 kPa
	(78,438 lb)	(9.62 psi)	(79,157 lb)	(8.31 psi)	(80,665 lb)	(7.41 psi
R3.2DB (10'6")	35 505 kg	66.1 kPa	35 831 kg	57.2 kPa	36 515 kg	51.0 kPa
	(78,275 lb)	(9.59 psi)	(78,994 lb)	(8.30 psi)	(80,502 lb)	(7.40 psi
R2.8DB (9'2")	35 397 kg	65.9 kPa	35 723 kg	57.0 kPa	36 407 kg	50.9 kPa
	(78,037 lb)	(9.56 psi)	(78,756 lb)	(8.27 psi)	(80,264 lb)	(7.38 psi
Mass Boom – 6.18 m (20'3")						
M2.55TB (8'4")	36 076 kg	67.2 kPa	36 402 kg	58.1 kPa	37 086 kg	51.8 kPa
	(79,534 lb)	(9.75 psi)	(80,253 lb)	(8.43 psi)	(81,761 lb)	(7.51 psi
M2.15TB (7'1")	36 001 kg	67.1 kPa	36 327 kg	58.0 kPa	37 011 kg	51.7 kPa
	(79,369 lb)	(9.73 psi)	(80,087 lb)	(8.41 psi)	(81,595 lb)	(7.50 psi

# **Bucket and Stick Digging Forces**

	Reach Boom — 6.50 m (21'4") (DB1550HD)			Mass Boom – 6.18 m (20'3") (TB1650HD)	
	R3.9DB (12'10")	R3.2DB (10'6")	R2.8DB (9'2")	M2.55TB (8'4")	M2.15TB (7'1"
avy-Duty Bucket					
Bucket Digging Force (ISO)	211 kN	211 kN	211 kN	265 kN	265 kN
	(47,460 lbf)	(47,460 lbf)	(47,460 lbf)	(59,570 lbf)	(59,570 lbf)
Bucket Digging Force (SAE)	185 kN	185 kN	185 kN	229 kN	229 kN
	(41,440 lbf)	(41,440 lbf)	(41,440 lbf)	(51,410 lbf)	(51,410 lbf)
Stick Digging Force (ISO)	145 kN	167 kN	186 kN	191 kN	222 kN
	(32,600 lbf)	(37,520 lbf)	(41,760 lbf)	(42,880 lbf)	(49,950 lbf)
Stick Digging Force (SAE)	141 kN	162 kN	179 kN	183 kN	212 kN
	(31,700 lbf)	(36,360 lbf)	(40,320 lbf)	(41,130 lbf)	(47,630 lbf)

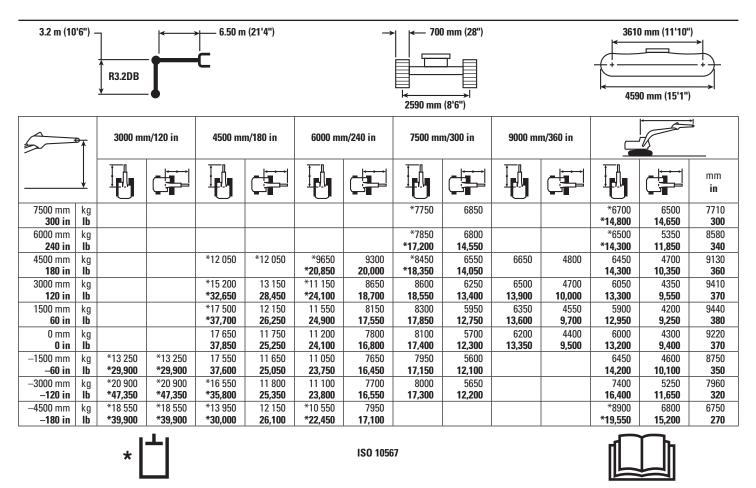
# Reach Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with ±5% for all available track shoes.

# Reach Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



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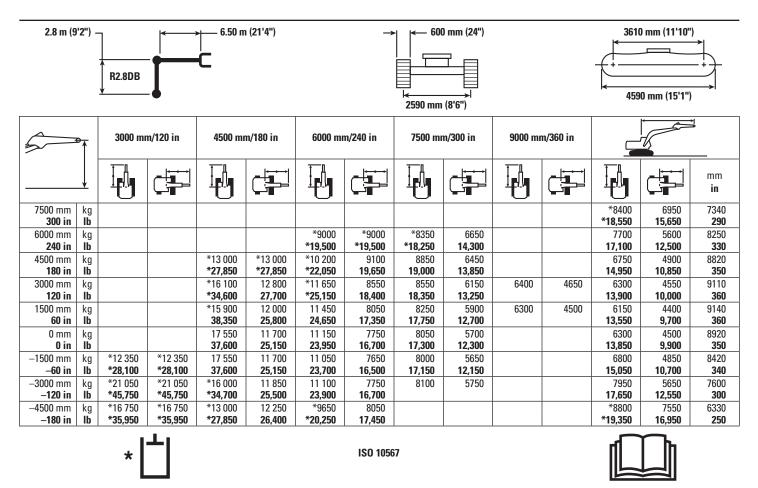
# Reach Boom Lift Capacities - Standard Undercarriage - Counterweight: 6.0 mt (6.6 t)

3.2 m (10	'6") -	R3.2DB		6.50 m	ı (21'4")		<b>→</b>	→ 800 mm (32")					3610 mm (11'10") 4590 mm (15'1")		
5		3000 mr	m/120 in	4500 mi	m/180 in	6000 mr	m/240 in	7500 mr	n/300 in	9000 mr	m/360 in				
	<u></u>													mm <b>in</b>	
7500 mm <b>300 in</b>	kg <b>Ib</b>							*7750	6950			*6700 <b>*14,800</b>	6650 <b>*14,800</b>	7710 <b>300</b>	
6000 mm	kg							*7850	6900			*6500	5450	8580	
240 in	lb							*17,200	14,800			*14,300	12,050	340	
4500 mm <b>180 in</b>	kg <b>Ib</b>			*12 050	*12 050	*9650 <b>*20,850</b>	9450 <b>20,300</b>	*8450 <b>*18,350</b>	6650 <b>14,300</b>	6750	4900	*6550 <b>*14,350</b>	4750 <b>10,550</b>	9130 <b>360</b>	
3000 mm	kg			*15 200	13 400	*11 150	8800	8750	6350	6600	4750	6150	4450	9410	
120 in	lb			*32,650	28,900	*24,100	19,000	18,850	13,650	14,150	10,200	13,550	9,750	370	
1500 mm	kg			*17 500	12 400	11 800	8300	8450	6050	6450	4600	6000	4300	9440	
60 in	lb			*37,700	26,700	25,350	17,850	18,200	13,000	13,850	9,900	13,200	9,450	380	
0 mm	kg			17 950	11 950	11 400	7950	8250	5850	6350	4500	6100	4350	9220	
0 in	lb	*10.050	*10.050	38,500	25,750	24,500	17,100	17,700	12,550	13,650	9,700	13,450	9,600	370	
−1500 mm <b>−60 in</b>	kg <b>Ib</b>	*13 250 <b>*29,900</b>	*13 250 <b>*29,900</b>	*17 850 <b>38,300</b>	11 900 <b>25,550</b>	11 250 <b>24,150</b>	7800 <b>16,750</b>	8100 <b>17,450</b>	5750 <b>12,350</b>			6550 <b>14,500</b>	4650 <b>10,300</b>	8750 <b>350</b>	
-3000 mm	kg	*20,900	*20,900	*16 550	12 000	11 300	7850	8150	5750			7550	5350	7960	
–3000 iiiii	lb	* <b>47,350</b>	*47,350	* <b>35,800</b>	25,800	<b>24,250</b>	16,850	17,600	12,450			16,750	11,850	320	
-4500 mm	kg	*18 550	*18 550	*13 950	12 350	*10 550	8050	,	,			*8900	6900	6750	
–180 in	lb	*39,900	*39,900	*30,000	26,550	*22,450	17,400					*19,550	15,450	270	
		*	_ ا				ISO 1056	7							

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

# Reach Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



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Lift capacity stays with ±5% for all available track shoes.

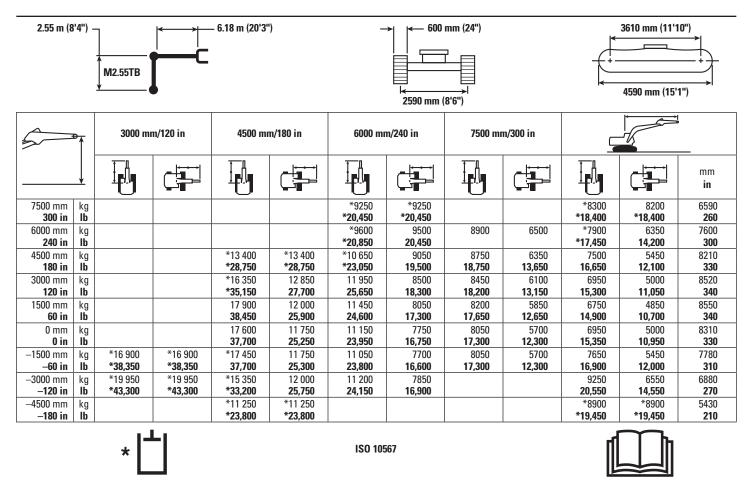
# Reach Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)

2.8 m (9	)'2") -	R2.8DB		6.50 m	(21'4")		700 mm (28")  2590 mm (8'6")						3610 mm (11'10") 4590 mm (15'1")		
300		3000 mi	3000 mm/120 in		4500 mm/180 in		6000 mm/240 in		7500 mm/300 in		9000 mm/360 in				
														mm <b>in</b>	
7500 mm <b>300 in</b>	kg <b>Ib</b>											*8400 <b>*18,550</b>	7000 <b>15,800</b>	7340 <b>290</b>	
6000 mm	kg					*9000	*9000	*8350	6700			7750	5650	8250	
240 in	lb					*19,500	*19,500	*18,250	14,400			17,200	12,600	330	
4500 mm	kg			*13 000	*13 000	*10 200	9200	*8850	6500			6800	4950	8820	
180 in	lb			*27,850	*27,850	*22,050	19,800	19,150	13,950	0500	4700	15,100	10,950	350	
3000 mm <b>120 in</b>	kg <b>lb</b>			*16 100 <b>*34,600</b>	12 900 <b>27,900</b>	*11 650 <b>*25,150</b>	8600 <b>18,550</b>	8600 <b>18,500</b>	6200 <b>13,350</b>	6500	4700	6350 <b>14,000</b>	4600 <b>10,100</b>	9110 <b>360</b>	
1500 mm	kg			*15 900	12 100	11 550	8100	8300	5950	6350	4550	6200	4450	9140	
60 in	lb			38,700	26,050	24,850	17,500	17,900	12,800	0000	1000	13,650	9,800	360	
0 mm	kg			17 700	11 800	11 200	7850	8100	5750			6350	4550	8920	
0 in	lb			37,950	25,400	24,150	16,850	17,450	12,400			14,000	10,000	350	
-1500 mm	kg	*12 350	*12 350	*17 650	11 800	11 100	7750	8050	5700			6900	4900	8420	
-60 in	lb	*28,100	*28,100	37,900	25,350	23,900	16,650	17,350	12,250			15,150	10,800	340	
−3000 mm <b>−120 in</b>	kg <b>lb</b>	*21 050 <b>*45,750</b>	*21 050 <b>*45,750</b>	*16 000 <b>*34,700</b>	11 950 <b>25,750</b>	11 200 <b>24,100</b>	7800 <b>16,850</b>	8150	5800			8050 <b>17.800</b>	5700 <b>12,650</b>	7600 <b>300</b>	
-4500 mm	kg	*16 750	*16 750	*13 000	12 350	*9650	8150					*8800	7600	6330	
–180 in	lb	*35,950	*35,950	*27,850	26,600	*20,250	17,600					*19,350	17,100	250	
		*	_				ISO 1056	57							

<sup>\*</sup>Indicates that the load is limited by hydraulic lifting capacity rather than tipping load. The above loads are in compliance with hydraulic excavator lift capacity standard ISO 10567:2007. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities are based on the machine standing on a firm, uniform supporting surface. The use of a work tool attachment point to handle/lift objects, could affect the machine lift performance.

Lift capacity stays with  $\pm 5\%$  for all available track shoes.

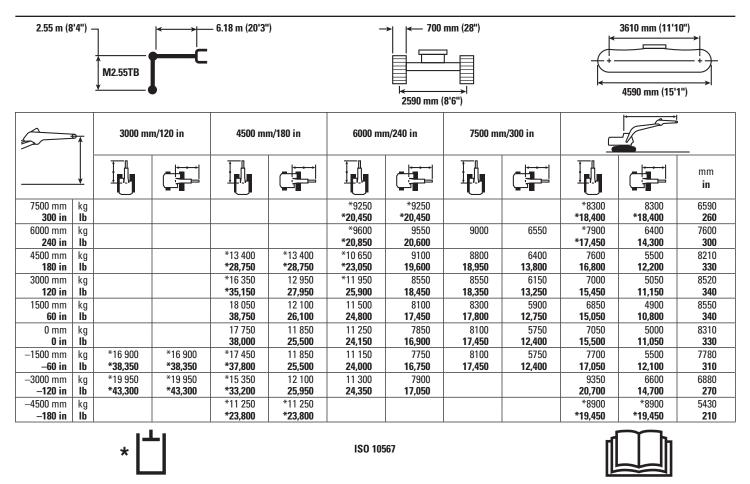
# Mass Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



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Lift capacity stays with ±5% for all available track shoes.

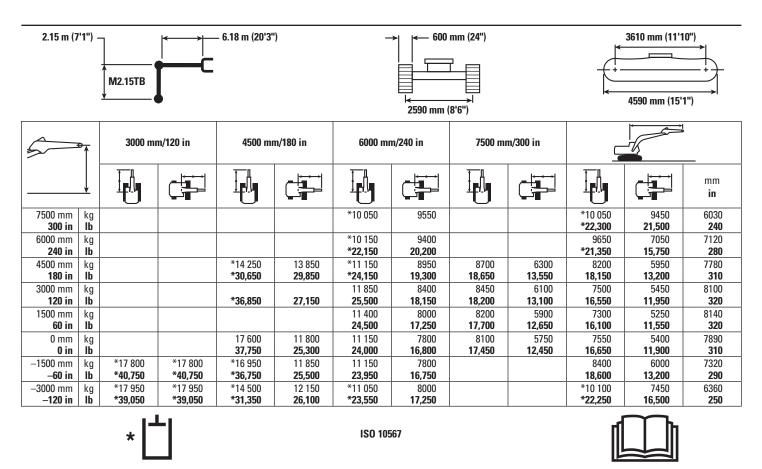
# Mass Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



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# Mass Boom Lift Capacities – Standard Undercarriage – Counterweight: 6.0 mt (6.6 t)



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Lift capacity stays with ±5% for all available track shoes.

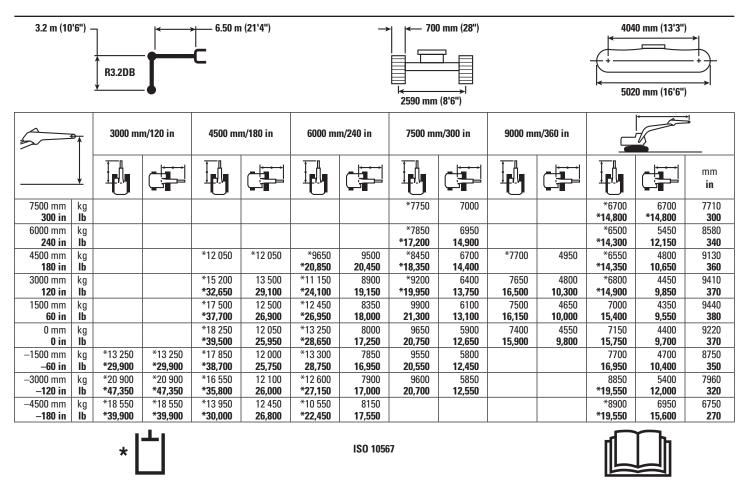
# Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 6.0 mt (6.6 t)

3.2 m (10	R3.2DB		6.50 m	ı (21'4")		<b>→</b>	600 	0 mm (24")		4040 mm (13'3") 5020 mm (16'6")				
5	3000 mm/120 in		4500 mi	m/180 in	in 6000 mm/240		7500 mm/300 in		9000 mm/360 in				1 ∌	
	<u></u>													mm <b>in</b>
7500 mm <b>300 in</b>	kg <b>Ib</b>							*7750	6950			*6700 <b>*14,800</b>	6600 * <b>14,800</b>	7710 <b>300</b>
6000 mm	kg							*7850	6900			*6500	5450	8580
240 in	lb							*17,200	14,800			*14,300	12,050	340
4500 mm	kg			*12 050	*12 050	*9650	9450	*8450	6650	*7700	4900	*6550	4750	9130
180 in	lb					*20,850	20,300	*18,350	14,300			*14,350	10,550	360
3000 mm	kg			*15 200	13 400	*11 150	8800	*9200	6350	7600	4750	*6800	4400	9410
120 in	lb			*32,650	28,900	*24,100	19,000	*19,950	13,600	16,300	10,200	*14,900	9,750	370
1500 mm	kg			*17 500	12 400	*12 450	8300	9800	6050	7450	4600	6950	4300	9440
60 in	lb			*37,700	26,700	*26,950	17,850	21,100	13,000	16,000	9,900	15,250	9,450	380
0 mm <b>0 in</b>	kg <b>Ib</b>			*18 250 <b>*39,500</b>	11 950 <b>25,700</b>	*13 250 <b>*28,650</b>	7950 <b>17,100</b>	9550 <b>20,550</b>	5800 <b>12,550</b>	7350 <b>15,750</b>	4500 <b>9,700</b>	7100 <b>15,600</b>	4350 <b>9,600</b>	9220 <b>370</b>
-1500 mm	kg	*13 250	*13 250	*17 850	11 850	13 250	7800	9450	5700	13,730	3,100	7600	4650	8750
-1300 mm	lb	* <b>29,900</b>	* <b>29,900</b>	*38,700	<b>25,500</b>	28,450	16,750	20,350	12,300			16,800	10,300	<b>350</b>
-3000 mm	kg	*20 900	*20 900	*16 550	12 000	*12 600	7800	9500	5750			8750	5350	7960
–120 in	lb	*47,350	*47,350	*35,800	25,800	*27,150	16,850	20,500	12,450			19,400	11,850	320
-4500 mm	kg	*18 550	*18 550	*13 950	12 350	*10 550	8050					*8900	6900	6750
–180 in	lb	*39,900	*39,900	*30,000	26,550	*22,450	17,400					*19,550	15,450	270
		* [					ISO 1056	57						

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Lift capacity stays with  $\pm 5\%$  for all available track shoes.

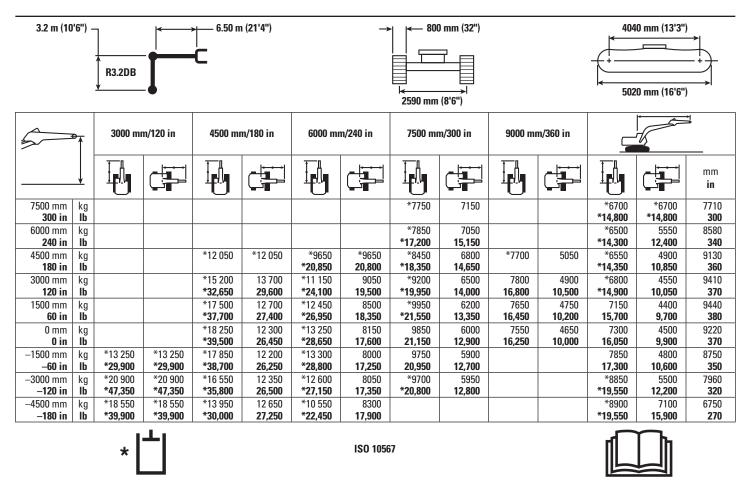
# Reach Boom Lift Capacities – Long Undercarriage – Counterweight: 6.0 mt (6.6 t)



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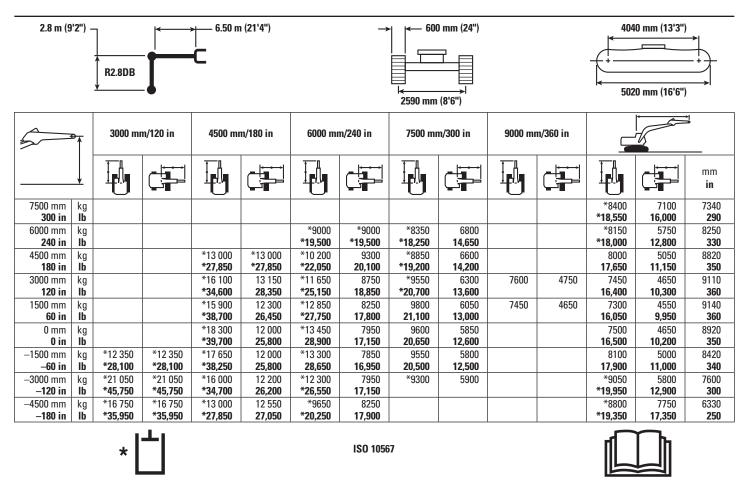
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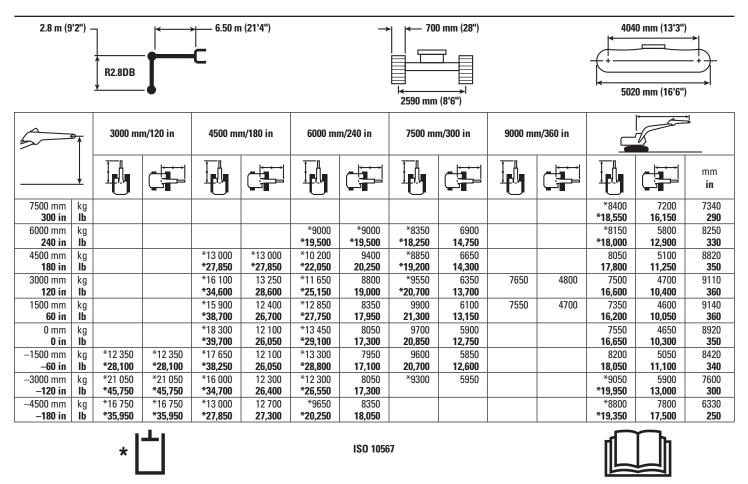
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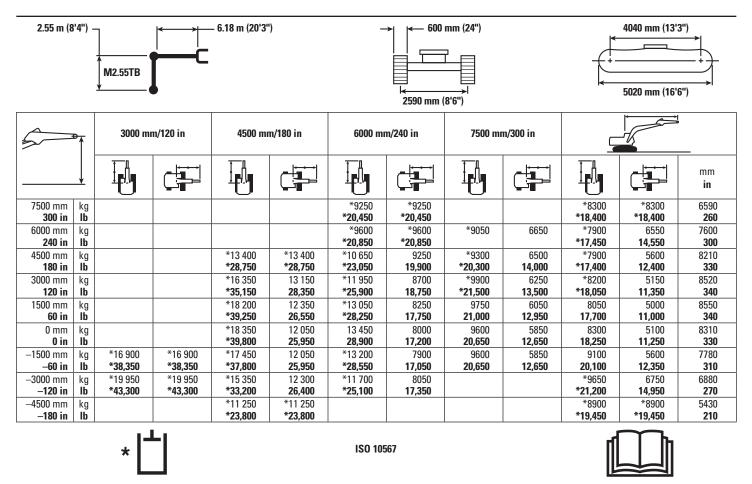
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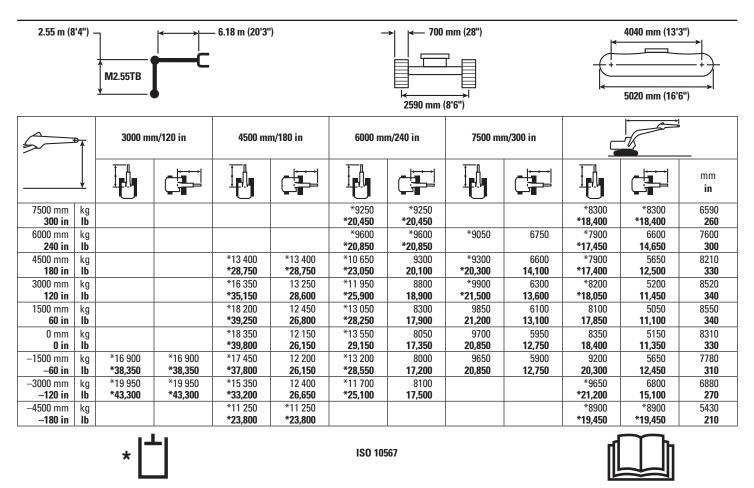
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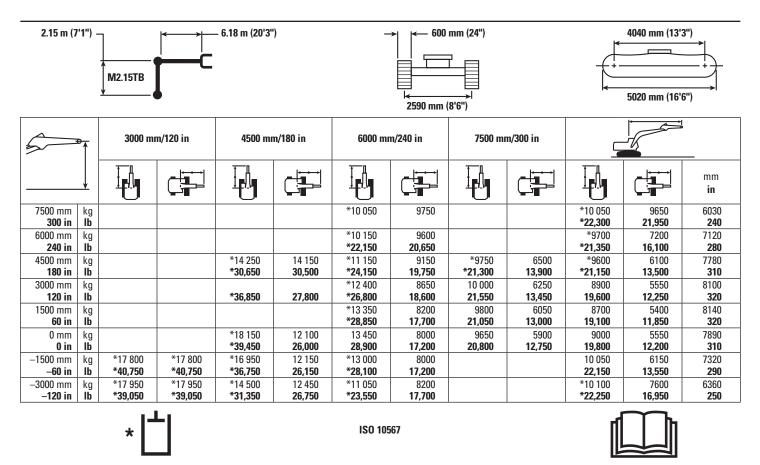
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Lift capacity stays with  $\pm 5\%$  for all available track shoes.

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Lift capacity stays with ±5% for all available track shoes.

## **Standard Equipment**

Standard equipment may vary. Consult your Cat dealer for details.

#### **ENGINE**

- C9 engine
- Meets U.S. EPA Tier 2, EU Stage II, and China Tier 2 emission regulations
- 2300 m (7,546 ft) altitude capability
- Radial seal air filters (primary and secondary filter)
- Glow plugs (for cold weather start)
- Automatic engine speed control with one touch low idle
- High ambient cooling package 52° C (125° F)
- Water separator with water level indicator sensor
- Waved fin radiator with space for cleaning
- · Two-speed travel
- Electric priming pump
- Fuel pressure differential gauge

#### **HYDRAULIC SYSTEM**

- · Regeneration circuits for boom and stick
- Auxiliary hydraulic valve
- Reverse swing damping valve
- Automatic swing parking brake
- Boom drift reducing valve
- Boom lowering device for back-up
- Stick drift reducing valve
- Straight travel hydraulic circuit
- High performance hydraulic return filters

#### CAB

- · Pressurized cab
- Fully adjustable mechanical suspension seat
- Adjustable armrest
- Retractable seat belt (51 mm [2 in] width)
- 70/30 split front windshield
- Laminated upper front windshield and tempered other windows
- Sliding upper door window
- Openable front windshield with assist device
- Pillar mounted upper windshield wiper and washer
- Bi-level air conditioner (automatic) with defroster (pressurized function)
- Color LCD display with warning, filter/ fluid change, and working hour information
- Control lever joysticks
- Neutral lever (lock out) for all controls
- Travel control pedals with removable hand levers
- Radio mounting (DIN size)
- · Radio ready
- $12V 2 \times$  maximum 10A power supply
- Two stereo speakers
- · Beverage holder
- Coat hook
- · Openable roof hatch
- · Washable floor mat

#### **UNDERCARRIAGE**

- · Idler and center section track guiding guard
- Towing eye on base frame
- · Grease lubricated track

#### **ELECTRICAL**

- Batteries (×2)
- 65 amp alternator

#### LIGHTS

- Left boom working light
- Storage box mounted right working light
- Interior lighting

#### **SAFETY AND SECURITY**

- Cat one key security system
- Door and compartment locks
- Signaling/warning horn
- Rearview mirrors
- Fire wall between engine and pump compartment
- Emergency engine shutoff switch
- Emergency exit rear window
- · Battery disconnect switch

#### **COUNTERWEIGHT**

• 6.0 mt (6.6 t) counterweight

#### **TECHNOLOGY**

• Cat Electronic Technician data link

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com** 

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AEHQ7176 (11-2013) (Global)

